

Farrell Engineering Ltd

Westbury House, 23-25 Bridge Street, Pinner HA5 3HR United Kingdom

Tel : 0044-208-3432 3291 Fax : 044-208-9657586

Email : chan@farrellengineering.com



Category	:-	Internal Bore Grinders With Facing W/o Facing (Conventional & Cnc)	Serial No	:-	11657
Model	:-	bdu 250	Country	:-	Czech Republic
Make	:-	tos	Type of Machine	:-	used internal grinder with facing excellent condition
Year	:-	0	Weight	:-	0.0
Dimensions	:-		Power	:-	10
Location	:-	Mumbai WareHouse, India	Asking Price	:-	On Request

Specifications :-

Min/ Max Dia of hole ground 4-100mm
Max Length of Grinding in holes under 105mm dia.: 190mm
Max. Length of Grinding in Holes over 105mm dia : 250mm
Max Swing : 400mm, Work Head swivel : 0-90
Work Head Swivel In Face Grinding
Work head spindle speeds(6) :50-900rpm
Max weight of work piece in rest :45kg
Overall infeed of the wheel in one cycle per dia : 2mm
Speed of Grinding spindles: 46000 - 40000 rpm
Power of the grinding motor : 3Kw, Table feed in grinding per min : 0.2-6.0 mm
Table Feed in wheel dressing per min: 0.2 - 5.0 mm
Rapid Approach of the grinding wheel per min: 0.5-8.0 mm
Wheel infeed in fine grinding per dia : 0.001 - 0.006 mm

Descriptions :-