

# Farrell Engineering Ltd

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Category	:-	Centreless Grinders	Serial No	:-	
Model	:-	2-LR cincinnati	Country	:-	United Kingdom
Make	:-	cincinnati	Type of Machine	:-	centreless grinder with Plunge , Throughfeed and Infeed
Year	:-	0	Weight	:-	0.0
Dimensions	:-	Not Available	Power	:-	Not Available
Location	:-	Mumbai WareHouse, India	Asking Price	:-	On Request

<b>Specifications :-</b>	
<p>CHINCINNATI MILACRON 2-LR Centreless is a general purpose grinding machine suitable for a wide range of Throughfeed and Infeed application</p> <p>Work diameter range new wheels :- 1.6mm -121 Dependent upon work rest used.</p> <p>Grinding and Regulating wheel Widths :-250mm</p> <p>Grinding Wheel diameter :- 500mm max, 375mm min, 304.8mm hole,</p> <p>Regulating wheel diameter :- 300mm max, 241.3mm min, 127mm hole</p> <p>Grinding wheel surface speed (new wheel):-6.5 s.f.m (33m/sec) new wheel</p> <p>Regulating wheel speed range 12 to 315 rpm infinitely</p> <p>Variable in 2 speed ranges.</p> <p>Grinding wheel truing</p> <ul style="list-style-type: none"> <li>- maximum angle of rise on cam 30 Degree</li> <li>- maximum step 19.0 mm</li> <li>- truing rate 25mm/min</li> </ul> <p>300mm/min maximum</p> <p>wheel infeed Movement 0.96 mm with single pitch infeed screw</p> <p>Main Drive Motor 20HP, totally enclosed, fan cooled,</p> <p>Precision balanced, metric D frame.</p> <p>Regulating wheel drive motor 2 Hp, totally enclosed,fan cooled metric D frame</p> <p>Hydraulic Pump Motor 2 H.P. totally enclosed.</p> <p>Coolant Pump Motor 0.5 H.P. integral with pump</p> <p>Weight net 12,100 lbs</p> <p>Weight- export shipping 15,650 lbs.</p> <p>Size of case for shipping 140inch x 74inch x 86inch</p> <p>Cubic content of case 516 cubic ft</p>	

<b>Descriptions :-</b>
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