





Category	:- Tapp Grinder & Flute Grinders	Serial No	:-
Model	:- 79	Country	:- Wales
Make	:- matrix	Type of Machine	:- tapp grinder
Year	:- 0	Weight	:- 0.0
Dimensions	:-	Power	:-
Location	:- mumbai warehouse, india	Asking Price	:- On Request

Specifications :-

Work produced has twice the pitch of the leader bar and nut
 Maximum Diameter of Thread Recommended..... 2 in. (50 mm)
 Maximum Length of Thread capable of being Ground at One Setting. in. (100 mm)
 Maximum Length admitted Between Centres.... 12 in. (300 mm)
 Minimum Pitch Recommended...60 T.P.I.(0.5 mm)
 Maximum Helix Adjustment of Wheelhead for Left or Right Hand Threads 10
 Maximum Capacity of Collets f in. (16 mm) dia x any length
 Headstock and Tailstock centres.... No. 2 Morse
 Number of Flutes 2 to 12
 Workspeed 4.4 to 158 r.p.m.
 High Range 15.5 to 158 r.p.m.
 Low Range 4.4 to 39 r.p.m.

Descriptions :-

Reverse Speeds : Past 100 or 400 r.p.m.
 Slow same speed as selected in forward direction.
 Wheel Sizes... 18 in. x 3/4 in. x 9 in. (460 x 19 x 230 mm) 18 in. x 1 in. x 9 in. (460 x 25 x 230 mm)
 Coolant Tank Capacity (MSE Clarifier 40-18-70) 70 gallons (318 litres)
 Coolant Pump Delivery 32 gallons (146 litres) per min. (nominal rating)
 H.P. of Wheelhead Main Motor 6 at 1430 r.p.m. (Grinding Speed)
 H.P. of Wheelhead Crushing Truing Motor 0.5 at 1440 rpm
 H.P. of Gearbox Motor 1.0 at 1440 rpm
 H.P. of Automatic Crusher Unit Motor 0.1 at 1440 rpm 3010 x 2934 mm