

Farrell Engineering Ltd

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Category	:- Tapp Grinder & Flute Grinders	Serial No	:-
Model	:- 7904	Country	:- Wales
Make	:- matrix	Type of Machine	:- tapp grinders
Year	:- 0	Weight	:- 0.0
Dimensions	:-	Power	:- Workhead Motor 1.5KW & Grinding wheel motor 4.5
Location	:- Mumbai Warehouse,India	Asking Price	:- On Request

Specifications :-
High Speed one way automatic cycle grinder for taps from M2 to M16
Maximum Diameter admitted 16mm

Maximum length between centres : 100mm
Maximum thread length ground 76mm
No. of flutes ground 4 Forward work speeds 60 to 1000 RPM
Rapid Infeed movement : 25mm
Grinding Wheel Size : 460mm diameterx19mm widthx230mm bore

Descriptions :-

Largest Tap Manual Load M25
Largest Tap Automatic Load M16
Smallest Tap M3
Maximum Grinding Length 80mm
Maximum Length of Tap 160 mm (between Centres)
Maximum length of Tap Automatic Load 110mm
Minimum Length of Tap 35 mm
Maximum Pitch 3 mm
Minimum Pitch 0.5mm
Relief 0.01 mm -0.075 mm
Maximum No of flutes 6
Spiral Flutes Max 450 RH or LH

Grinding Wheel Motor 7.5 kw
Maximum Grinding Wheel Diameter 450 mm
Minimum Grinding Wheel Diameter 350 mm
Maximum Grinding Speed 65m/sec infinitely variable
Total Infeed 1.5 mm
Maximum No of infeed steps 9
Highest relief frequency 4000/min
Maximum work Speed 1000 rev/ min infinitely variable